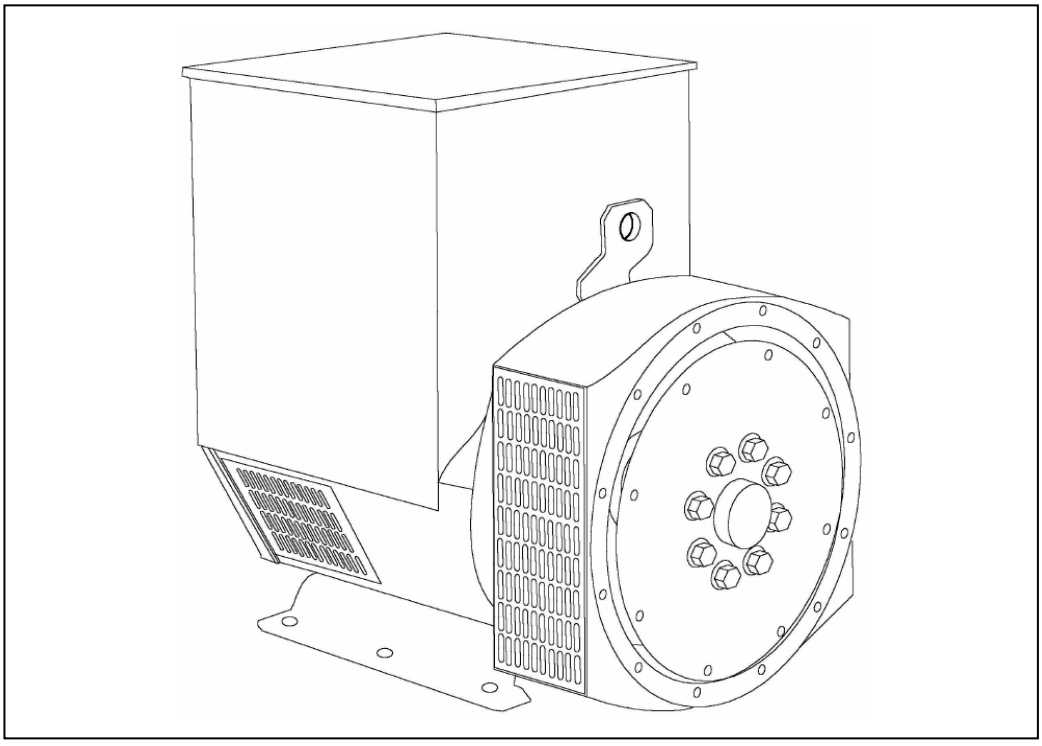
STAMFORD®

UCI224F - Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS
Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.
Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

SX460 AVR - STANDARD
With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.
The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR
With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.
The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.
The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR
This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.
The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.
An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.
If three-phase sensing is required with the PMG system the MX321 AVR must be used.
We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR
The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.
Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE
All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX
Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS
All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION
The insulation system is class 'H'.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE
Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

Engine Specification Data

General Data

Model	4045DF!50
Number of Cylinders	4
Bore and Stroke--in.(mm)	4.19 x5 (106 x 127)
Displacement--in.^{3} (L)	276 (4.5)
Compression Ratio	17.6:1
Valves per Cylinder--Intake/Exhaust	1/1
Firing Order	1-3-4-2
Combustion System	Direct Injection
Engine Type	In-line, 4-Cycle
Aspiration	Natural
Engine Crankcase Vent System	Open
Maximum Crankcase Pressure--in.H_2O (kPa)	2 (0.5)

Physical Data

Length--in.(mm)	33.9 (861)
Width--in.(mm)	23.5 (598)
Height--in.(mm)	33.6 (854)
Weight, dry--lb (kg)	851 (387)
(Includes flywheel housing, flywheel & electrics)	
Center of Gravity Location	
From Rear Face of Block (X-axis)--in.(mm)	9.3 (235)
Right of Crankshaft (Y-axis)--in.(mm)	0.3 (7)
Above Crankshaft (Z-axis)--in.(mm)	5.7 (144)
Max. Allow. Static Bending Moment at Rear Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m)	600 (814)
Thrust Bearing Load Limit (Forward)	
Continuous--lb (N)	500 (2224)
Intermittent--lb (N)	900 (4003)

Electrical System

Recommended Battery Capacity (CCA)	
12 Volt System--amp	640
24 Volt System--amp	570
Maximum Allowable Starting Circuit Resistance	
12 Volt System--Ohm	0.0012
24 Volt System--Ohm	0.002
Starter Rolling Current--12 Volt System	
At 32 °F (0 °C)--amp	780
At -22 °F (-30 °C)--amp	1000
Starter Rolling Current--24 Volt System	
At 32 °F (0 °C)--amp	600
At -22 °F (-30 °C)--amp	700

Air System

	Prime	Standby
Maximum Allowable Temp Rise--Ambient Air to Engine Inlet--°F (°C)	15 (8)	15 (8)
Maximum Air Intake Restriction		
Dirty Air Cleaner--in.H_2O (kPa)	25 (6.25)	25 (6.25)
Clean Air Cleaner--in.H_2O (kPa)	12 (3)	12 (3)
Engine Air Flow--ft^3/min (m^3/min)	107 (3)	117 (3.3)
Intake Manifold Pressure--psi (kPa)	Ambient	Ambient
Recm'd Intake Pipe Dia--in.(mm)	3 (76.2)	3 (76.2)

Exhaust System

	Prime	Standby
Exhaust Flow--ft^3/min (m^3/min)	318 (9)	318 (9)
Exhaust Temperature--°F (°C)	1060 (571)	1103 (595)
Max. Allow. Back Press.--in.H_2O (kPa)	30 (7.5)	30 (7.5)
Recm'd Exhaust Pipe Dia--in.(mm)	2.5 (63.5)	2.5 (63.5)

Cooling System

	Prime	Standby
Eng. Heat Rejection--BTU/min (kW)	1649 (29)	1820 (32)
Coolant Flow--gal/min (L/min)	38 (144)	38 (144)
Thermostat Start to Open--°F (°C)	180 (82)	180 (82)
Thermostat Fully Open--°F (°C)	202 (94)	202 (94)
Maximum Water Pump Inlet Restriction--in.H_2O (kPa)	27 (7)	27 (7)
Engine Coolant Capacity--qt (L)	9(8.5)	9 (8.5)
Recm'd Pressure Cap--psi (kPa)	10 (69)	10 (69)
Maximum Top Tank Temp--°F (°C)	221 (105)	221 (105)
Min. Coolant Fill Rate--gal/min (L/min)	3 (11)	3 (11)
Min. Air-to-Boil Temperature--°F (°C)	117 (47)	117 (47)

Fuel System

	Prime	Standby
Fuel Injection Pump	Stanadyne	Stanadyne
Governor Regulation	5 %	5 %
Governor Type	Mechanical	Mechanical
Fuel Consumption--lb/hr (kg/hr)	23.5(10.7)	25.7(11.7)
Total Fuel Flow--lb/hr (kg/hr)	212 (96)	212 (96)
Maximum Fuel Transfer Pump Suction--ft (m) fuel	3 (0.9)	3 (0.9)
Fuel Filter Micron Size @ 98 % Efficiency	8	8

Lubrication System

	Prime	Standby
Oil Pressure at Rated Speed--psi (kPa)	50 (345)	50 (345)
Oil Pressure at Low Idle--psi (kPa)	15 (105)	15 (105)
In Pan Oil Temperature--°F (°C)	240 (115)	240 (115)
Oil Pan Capacity, High--qt (L)	8 (7.5)	8 (7.5)
Oil Pan Capacity, Low--qt (L)	7 (6.5)	7 (6.5)
Total Engine Oil Capacity With Filters--qt (L)	9 (8.5)	9 (8.5)
Engine Angularity Limits (Continuous)		
Any Direction--degrees	20	20

Performance Data

	Prime	Standby
Rated Power--hp (kW)	64 (48)	71 (53)
Rated Speed--rpm	1800	1800
Low Idle Speed--rpm	1400*	1400*
BMEP--psi (kPa)	103 (707)	113 (781)
Friction Power @ Rated Speed--hp (kW)	17 (13)	17 (13)
Altitude Capability--ft (m)	5000 (1525)	5000 (1525)
Ratio--Air : Fuel	19.5:1	19.1:1
Noise--dB(A) @ 1 m	94	94

Fuel Consumption -- lb/hr (kg/h)	Prime	Standby
25 % Power	7.7 (3.5)	8.1 (3.7)
50 % Power	13 (5.9)	14.3(6.5)
75 % Power	18.3 (8.3)	20 (9.1)
100 % Power	23.5 (10.7)	25.7 (11.7)

All values at rated speed and power with standard options unless otherwise noted.

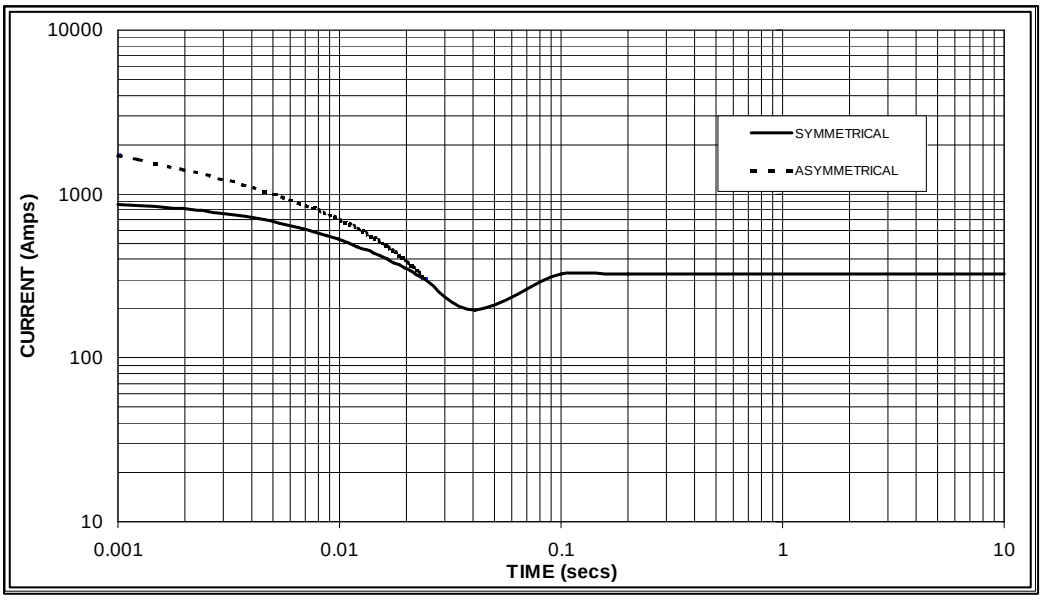
* Revised Data

Curve 4045DF180071 ..... Sheet 2 of 2

June 1999

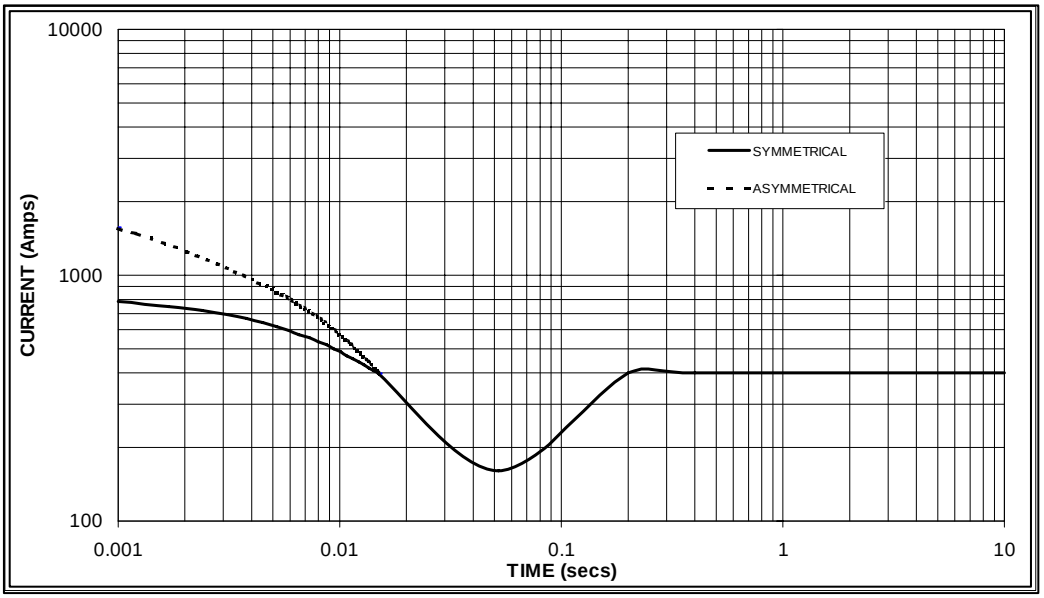
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 325 Amps

60 Hz



Sustained Short Circuit = 400 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.07	440v	X 1.06
415v	X 1.12	460v	X 1.12
440v	X 1.18	480v	X 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

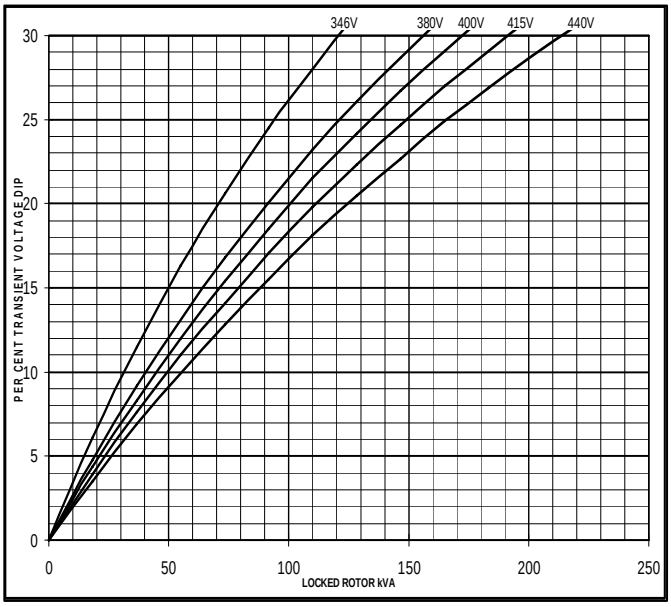
Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

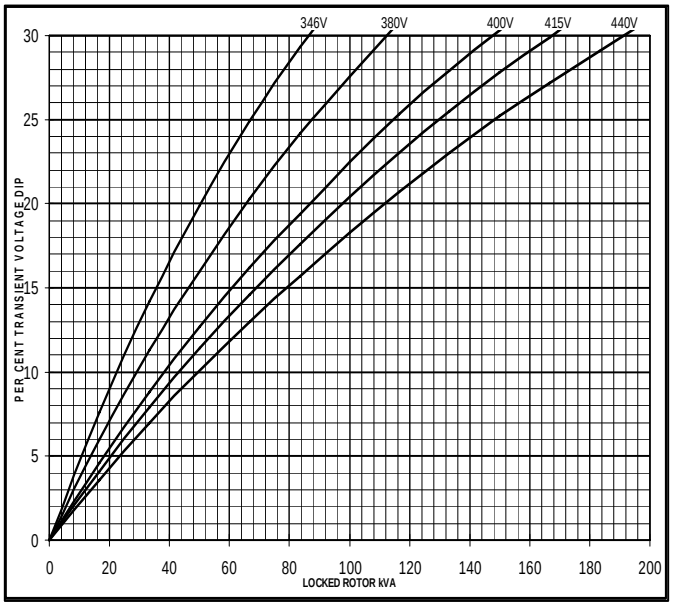
Locked Rotor Motor Starting Curve

50 Hz

MX

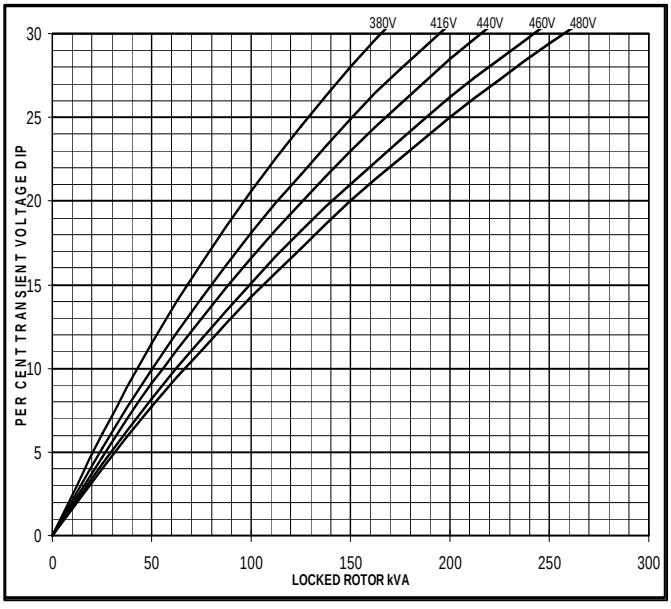


SX

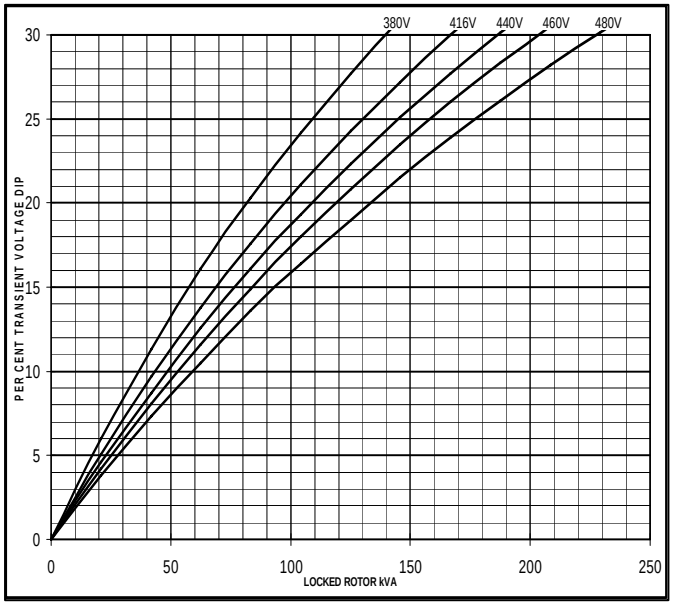


60 Hz

MX



SX



60 Hz

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Winding 311

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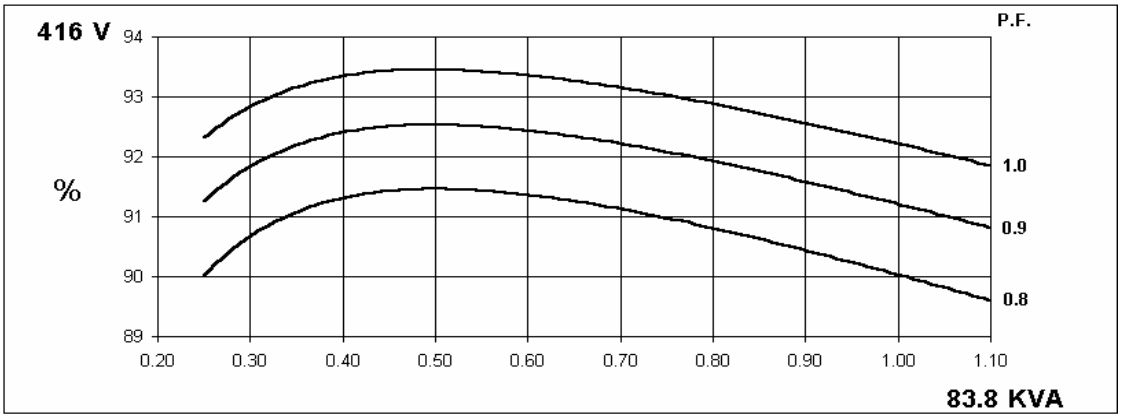
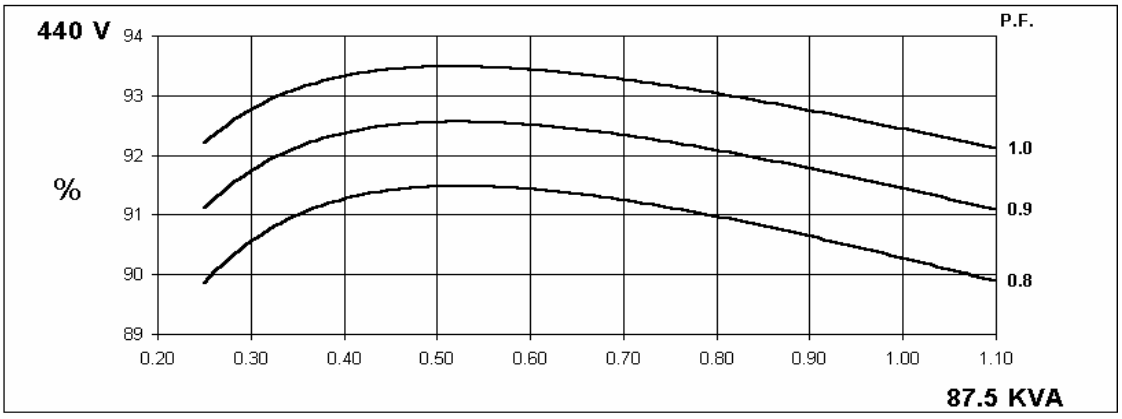
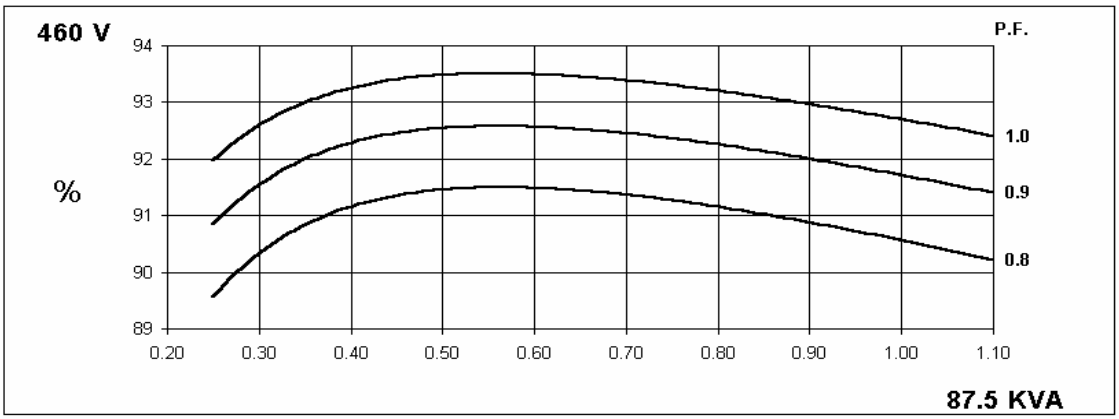
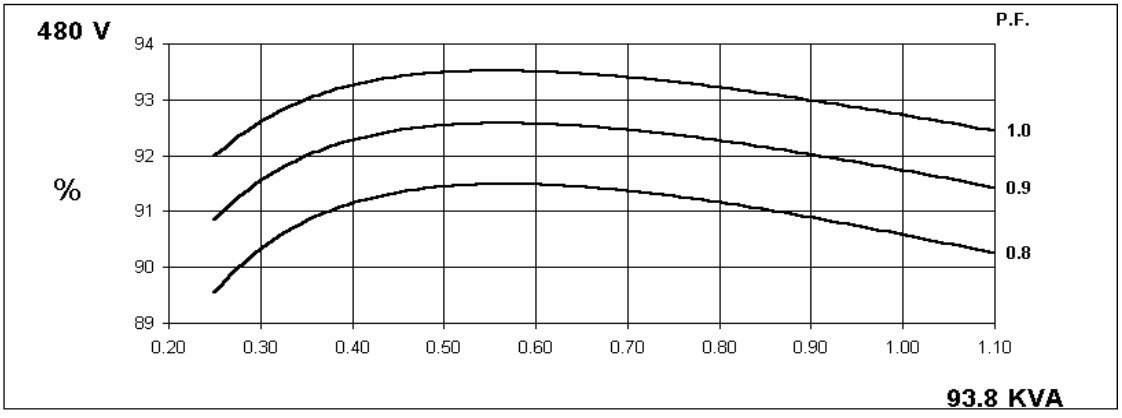
THREE PHASE EFFICIENCY CURVES









50 Hz

UCI224F

Winding 311

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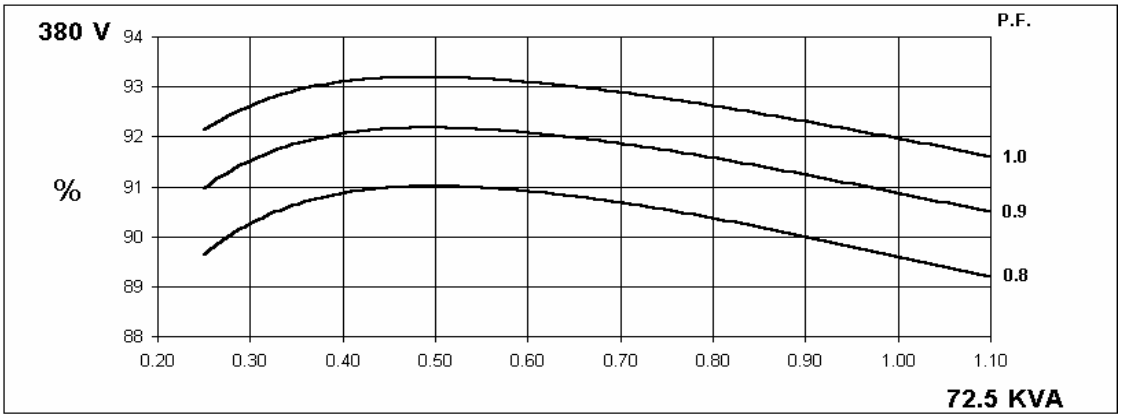
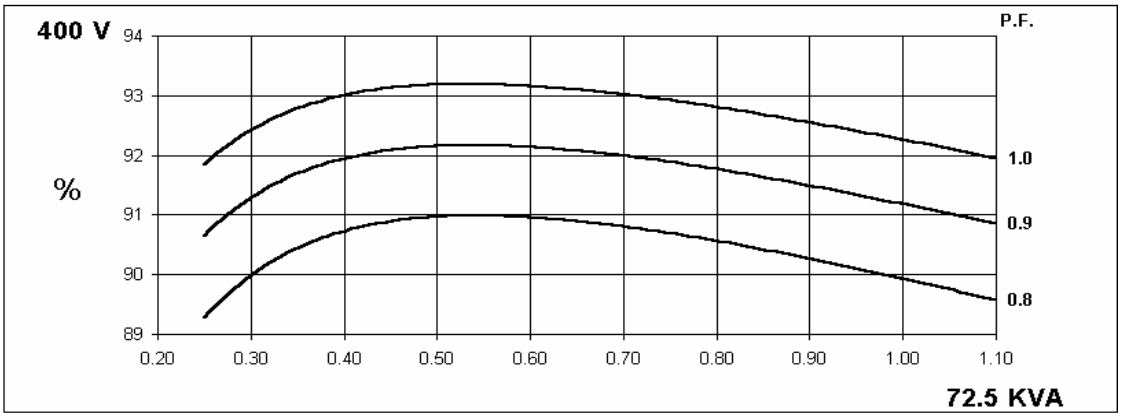
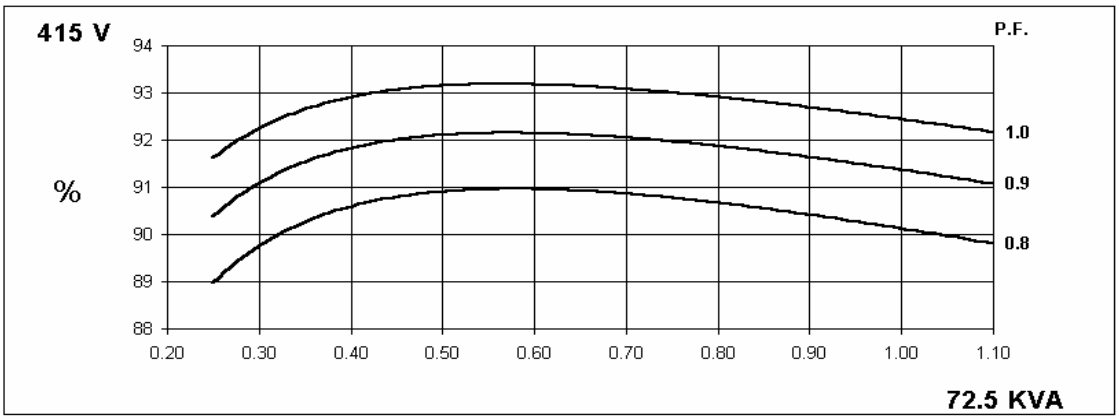
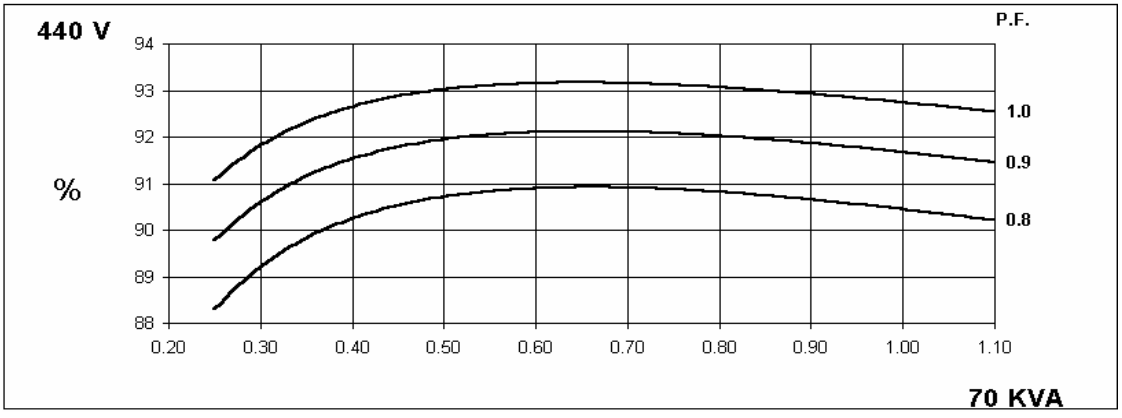
THREE PHASE EFFICIENCY CURVES









WINDING 311

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

CONTROL SYSTEM	SELF EXCITED		
A.V.R.	SX460	AS440	
VOLTAGE REGULATION	± 1.0 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT		

INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER CONCENTRIC							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.065 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	0.83 Ohms at 22°C							
EXCITER STATOR RESISTANCE	20 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.078 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6312-2RS (ISO)							
BEARING NON-DRIVE END	BALL. 6309-2RS (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	337 kg				350 kg			
WEIGHT WOUND STATOR	120 kg				120 kg			
WEIGHT WOUND ROTOR	110.69 kg				102.32 kg			
WR² INERTIA	0.6071 kgm^2				0.5754 kgm^2			
SHIPPING WEIGHTS in a crate	360 kg				371 kg			
PACKING CRATE SIZE	105 x 57 x 96(cm)				105 x 57 x 96(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.216 m³/sec 458 cfm				0.281 m³/sec 595 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
kVA BASE RATING FOR REACTANCE VALUES	72.5	72.5	72.5	70	83.8	87.5	87.5	93.8
Xd DIR. AXIS SYNCHRONOUS	2.29	2.07	1.92	1.65	2.52	2.35	2.15	2.12
X'd DIR. AXIS TRANSIENT	0.18	0.16	0.15	0.13	0.21	0.20	0.18	0.18
X"d DIR. AXIS SUBTRANSIENT	0.12	0.11	0.10	0.09	0.14	0.13	0.12	0.12
Xq QUAD. AXIS REACTANCE	1.05	0.95	0.88	0.76	1.16	1.08	0.99	0.98
X"q QUAD. AXIS SUBTRANSIENT	0.16	0.14	0.13	0.11	0.13	0.12	0.11	0.11
X_L LEAKAGE REACTANCE	0.07	0.06	0.06	0.05	0.08	0.07	0.07	0.07
X_2 NEGATIVE SEQUENCE	0.14	0.13	0.12	0.10	0.13	0.12	0.11	0.11
X_0 ZERO SEQUENCE	0.11	0.10	0.09	0.08	0.10	0.09	0.09	0.08
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.	0.03 s							
T"d SUB-TRANSTIME CONST.	0.008 s							
T'do O.C. FIELD TIME CONST.	0.75 s							
Ta ARMATURE TIME CONST.	0.0065 s							
SHORT CIRCUIT RATIO	1/Xd							