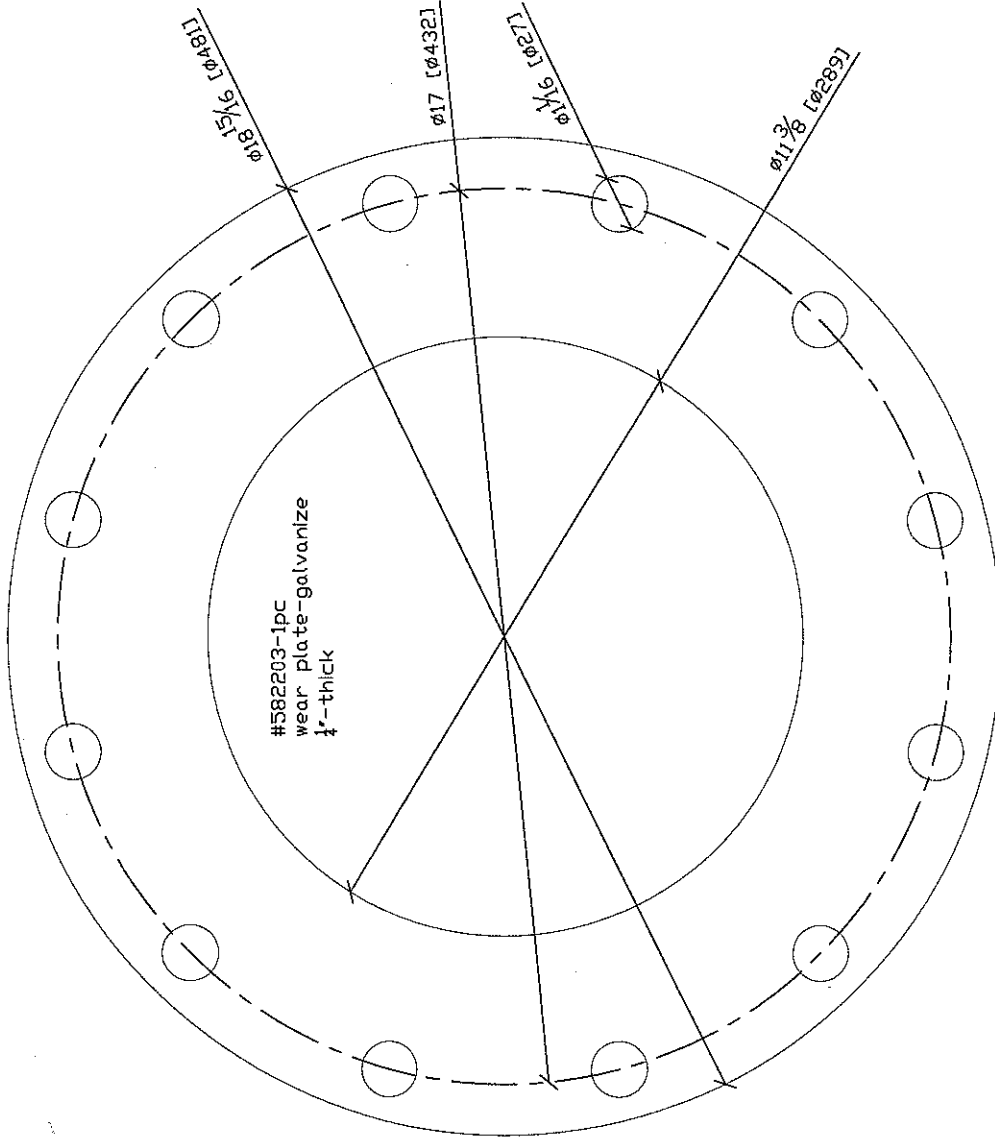




SHOP DRAWING REVIEW

THIS DRAWING HAS BEEN REVIEWED FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT ONLY. SUCH REVIEW SHALL NOT RELIEVE THE CONTRACTOR OF HIS RESPONSIBILITY FOR REVIEW OR CORRECTION OF ANY ERRORS OR OMISSIONS. THE CONTRACTOR IS RESPONSIBLE FOR THE ACCURACY OF ALL DIMENSIONS AND DETAILS.

Submittal No.	078107
Project No.	627
By	Jme 10/10
Date	
DILLON CONSULTING LIMITED	

Requires correspondy
Pipe supply shop
drawing to complete
review

ALL DIMENSIONS ARE BEFORE
GALVANIZING.



METAL WORKS

19459 - 92 Ave. Surrey, BC V4N 4G6
Tel: 604-882-8659 Fax: 604-882-8799

COMPANY:	BI PUREWATER
ADDRESS:	#29790-190 STR. SURREY, BC
TEL/FAX:	604-882-8650/604-882-8659
PROJECT:	PUMPHOUSE, upper termination detail
ADDRESS:	TALOYOK, NUNAVUT
DATE:	13.04.10
DRAWN BY:	PK REF. JIM TAM
CHECK:	CUST REF.
PO:	PO
JOB #:	5822
DRAWING #:	582203
REV.	

QTY.	SIZE	U.N.O.
HOLES: 20.6		U.N.O.
PAINT: GALVANIZE		U.N.O.
WELD: 6		U.N.O.
STEEL GRADE: G40.21 GRADE 300W, W SHAPE 350W		

FILLET ALL AROUND

Technical drawing of a 180-degree sector of a circular plate. The drawing includes the following dimensions and specifications:

- Material:** #582201-2pcs backing plate-galvanize 3'-thick
- Outer Radius:** $\phi 11\frac{1}{8}$ [Ø283]
- Inner Radius:** $\phi 7\frac{7}{8}$ [Ø200]
- Radial Thickness:** $\frac{5}{8}$ [Ø118]
- Top Flange Dimensions:**
 - Outer diameter: $\phi 1$ [Ø26]
 - Inner diameter: $\phi \frac{1}{2}$ [Ø13]
 - Flange thickness: 1 [26]
 - Flange width: $\frac{1}{16}$ [23]
- Bottom Flange Dimensions:**
 - Outer diameter: $\phi 1\frac{1}{8}$ [Ø28]
 - Inner diameter: $\phi \frac{1}{2}$ [Ø13]
 - Flange thickness: $\frac{1}{16}$ [27]
 - Flange width: $\frac{1}{2}$ [38]
- Other Dimensions:**
 - Top flange offset: $\frac{1}{16}$ [122]
 - Bottom flange offset: $\frac{1}{16}$ [90]
 - Top flange width: $\frac{3}{16}$ [90]
 - Bottom flange width: $\frac{3}{16}$ [90]

QTY.	SIZE	LONG	A325	U.N.O.
HOLES: 20.6				
PAINT: GALVANIZE				
U.N.O.				
WELD: 6				
FILLET ALL AROUND				
U.N.O.				
STEEL GRADE: G40.21 GRADE 300W, W SHAPE 350W				

		METAL WORKS		19	
19469 - 92 Ave. Surrey, BC V4N 4G6 Tel: 604-882-8692 Fax: 604-882-8799					
COMPANY:		BI PURE WATER			
ADDRESS:		#21790-190 STR. SURREY, BC			
TEL/FAX:		604-882-8669/604-882-8659			
PROJECT:		PUMPHOUSE - upper termination detail			
ADDRESS:		TALOYAK, NUNAVUT			
DATE:		13.04.10	DRINK: 'K	PX REF.	JIM TAM
DRAWING TITLE:		CHECK		CUST REF.	
BACKING		PO.		JOB # 5822	
PLATE		DRAWING #		582201	
		REV.		REV.	

[illegible]

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METAL WORKS

19469 - 92 Ave. Surrey, BC V4N 4G6
Tel: 604-882-8699 Fax: 604-882-3799

COMPANY: BIPUREWATER

ADDRESS: #2,9790-190 STR. SURREY, BC

TEL/FAX: 604-882-6650/604-882-6659

PROJECT: PUMPHOUSE, upper termination detail

PROJECT: FORTH HOLLOW, UPPER COMMUNITY DESIGN
ADDRESS: TALOYOAK, NUNAVUT

DATE: 13.04.10	DRAWN: JK	PK REF. JIM TAM
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DATE: 10/04/14	DRAWING JK	CHECK	CUST REF.
DRAWING TITLE:			

DRAWING TITLE.	CHECK	CUST REF.
PACIFIC	PO	PO

BACKING

PLATE

QTY	SIZE	U.N.O.
HOLES:	20.6	U.N.O.
PAINT:	GALVANIZE	U.N.O.
WELD:	6	U.N.O.
Fillet All Around		
STEEL GRADE: G40.21 GRADE 300W, W SHAPE 350W		