		PRESSURE PIPING TEST REPORT (CONSTRUCTION)				Project No. Ct-09-3009	Subd.	Subj	ect Se	equential	Rev.	
KI	Client: GOVERNMENT OF NUNAVUT						Date Page SEPTEMBER 21, 2011 1 of 1					
	Project Name & Location:						Report No.					
		DISTRIBUTION (NAME PLUS DISCIPLINE OR COMPANY)										
P.O. No.:		Contract	or: KITN	IUNA PROJEC	CTS INC.		4				ANY)	
P.O. Title: Plant Area / Bldg. No.: Taloyoak Water Systems From: KITNUNA PROJECTS To: DILLON CONSULTING												
Plant Area / B Specification	To: DILLON CONSULTING											
copies to.											BAT	
Tag / Part / System: Potable water intake lines Drawing: 105, 107, 108												
Materials / Equipment Description:												
100mm DR17 HDPE / Baker hydrostatic pump , test flanges, pressure gauge gauge certification of calibration # 92640 – July 14, 2011 (copy attached)												
Line No.: 1		_ ISO No	D.:	Code:				Test				
	tic				Pneumatic							
1. REQUIR	ED SPECIFICATI	ONS									ALTA CONTRACTOR OF THE PARTY OF	
SY	SYSTEM CALCU		LATION	OPER	ATION	TEST PRESS		RE	CLASS			
Pressure (kPa)							860		Fluid			
Temperature (°C)									Fluid cat			
	FION RECORDS PES MATERIAL				1							
PIP		DIA	LENGTH	FLANGES	MBER OF J WELD		HREA		SUPPORTS			
DR17 HDPE			100mm	228.6m	2	18	ED N		TYPE N/A	DISTAN N/A	CE C/C	
		••••••								11//		
3. TEST RE	CORDS		Annual contract of the Contrac		-	-			-			
Test medium:	WAT	ER					T	emperat	ure: 5	0,	С	
Pressure readi	ings and elapsed t	ime	Spec sect	ion 33 55 90	3.8.6.1	***************************************	32	20	kPa 14	l:00 H	lours	
					3.8.6.1		68				lours	
					3.8.6.1		90		-		lours	
					3.8.6.2		90	10	kPa 17	':30 H	lours	
					3.8.6.3		88	0	kPa 18	:00 H	lours	
					3.8.6.4		86	0	kPa18	:30 H	lours	
					3.8.6.4		84	0	kPa _19	:00 H	lours	
					3.8.6.4		82				lours	
					3.8.6.5		_82	0	(Pa <u>20</u>	:00 H	lours	
Stress relief aft	ter welding:							The terror control control				
☐ RT Declaration of	installation to the l	egal autho	UT ority:			□ МТ			□ НВ			
4. FINAL R	ESULTS				******************************					William Control of the Control of th		
			Rejected		Comment	ts:						
Remarks: Hydrostatic test was conducted in accordance with the procedures outlined in the GN Water System Upgrades, Taloyoak, NU												
Dillon project	est was conducte	ed in acc	ordance v	vith the proce	dures outline	ed in the G	N Water	System	Upgrade	es, Taloyo	ak, NU	
Dillon project # 07-8107 HDPE Piping Systems specifications section 33 55 90 3.8 Testing. The test was determined to be acceptable when at the end of the 3 hour test period, the amount of make-up water required to be added to return the pipe to												
the test pressure of 900 kPa was 2.7 liters at 5*C. The calculation for the maximum allowable make-up water was: 5 (L / 100m												
of pipe) x 2.286 (228.6 m of 100mm DR17 HDPE) = 11.43 liters x correction factor of .28 = 3.2 liters at 4*C. Gary Strong to												
approve the correction factor used as it was below the value of the 6*C limit tabulated in the specifications (3.8.6.6).												
		TLE			NAME	-	SIGN	ATURE		DA		
Tested by:	Fusion Tech / P			Brandon Ni		13	1	150	1	Sept 21		
Inspected by: Recorded by:	Dillon Project O Kitnuna Superir			Corina Pea			miss	Hear	h	Sept 21		
Approved by:	and oupon			Trace Eurove		\sim				Sept 21	2011	

JARON WOLFF PROCESS CONTROLS LTD.

9535 – 42ND AVENUE, EDMONTON, ALBERTA, T6E 5R2

CERTIFICATE # 92640

FOR: MDI INDUSTRIAL SALES INC. 9868 -33 AVENUE, EDMONTON, ALBETRA, T6N 1C6

ORDER NO SERIAL NUMBER DIAL SIZE PRESSURE RANGE SUB DIVISIONS CONNECTION INSPECTOR

PO 019801 JW110714-1 4" WIKA 0 - 300 PSI50 PSI 1/2" NPT GEORG J.P. WOWK

AMBIENT TEMPERATURE SN# 1180 DEADWEIGHT OIL **TEST MEDIUM** - 2 PSI MAXIMUM ERROR JULY 14 - 2011 DATE: **LOCATION TESTED: 9535 - 42 AVE** EDMONTON, ALBERTA, T6E 5R2

THIS GAUGE IS CERTIFIED TO MEET AND/OR EXCEED MANUFACTURER'S SPECIFICATIONS, AS OUTLINED IN CUSTOMER STANDARD # 038, DOCUMENT CS-038-1 (1% ACCURACY)

TESTED GAUGE 0		DEADW	EIGHT	upscale error 0		
			0			
75	PSI	77	PSI	- 2	PSI	
150	PSI	152	PSI	- 2	PSI	
225	PSI	227	PSI	- 2	PSI	
300	PSI	302	PSI	- 2	PSI	

Technician:

Dustin Petersen

O.C. Manager

Invoice PCL-015324/Ig
**ALL TEST EQUIPMENT IS TRACEABLE TO N.I.S.T. STANDARDS
CUSTOMER STANDARD DOCUMENT #CS-038